

Response Marine # 623: Drawing List 11/22/21
Hull Construction Drawings

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Accessory Fabrications:

#FAB -7-100	Mooring Bitt- 3" Pipe	11/19/21
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Response Marine, Inc.

NC Cut Part List

Boat: #623, 20' Garvey Utility Skiff

File:/Deriv/CPM 24/Deriv/623, Michels 20'

Rev. Date: 11/22/21

Print Date: 11/23/21

3/16" Parts- 5052 H32 Marine

<u>Part #</u>	<u>Pieces</u>	<u>Description</u>	<u>Forming</u>
B-AP	1	Bench, Fwd Port	1/4" R as Marked
B-AS	1	Bench, Fwd, Stbd	1/4" R as Marked
B-BP	1	Bench Aft, Port	1/4" R as Marked
B-BS	1	Bench Aft, Stbd	1/4" R as Marked
B-EDD-A	1	Bench End at Fwd End of Dive Door	1/4" R as Marked
B-EDD-B	1	Bench End at Aft End of Dive Door (F3)	1/4" R as Marked
B-F3P	1	Bench Frame at F3, Port	1/4" R as Marked
B-F3-S	1	Bench Frame at F3, Stbd	1/4" R as Marked
B-F4P	1	Bench Frame at F4, Port	1/4" R as Marked
B-F4S	1	Bench Frame at F4, Stbd	1/4" R as Marked
CA	1	Helm Console Front	
CB	1	Helm Console Top	1/4" R as Marked
CC	1	Helm Console Back	1/4" R as Marked
CS	2	Helm Console Side	
FDC	1	Foredeck Coaming	1/4" R as Marked
SW	1	Splash Well	1/4" R as Marked
	17	Sub Total 3/16" 5052 Parts	

3/16" Parts- 5086 H116 Marine

<u>Part #</u>	<u>Pieces</u>	<u>Description</u>	
ALB-A	1	Anchor Locker Bottom, CL, Fwd	
ALB-B	1	Anchor Locker Bottom, CL, Aft	
ALB-P	1	Anchor Locker Bottom, Port, Bow-F1	
ALB-S	1	Anchor Locker Bottom, Stbd, Bow-F1	
BS1-AP	1	Bottom Stiffener #1, Bow to F1, Port	B-1 Flange
BS1-AS	1	Bottom Stiffener #1, Bow to F1, Stbd	B-1 Flange
BS3-AP	1	Bottom Stiffener#3, Bow to F1, Port	B-1 Flange
BS3-AS	1	Bottom Stiffener #3, Bow to F1, Stbd	B-1 Flange
D-AP	1	Cockpit Deck Fwd, F1-F2, Port	
D-AS	1	Cockpit Deck Fwd, F1-F2, Stbd	
D-BP	1	Cockpit Deck Mid, F2-F4, Port	
D-BS	1	Cockpit Deck Mid, F2-F4, Stbd	
D-CP	1	Cockpit Deck Aft, F4-Transom, Port	
D-CS	1	Cockpit Deck Aft, F4-Transom, Stbd	
DD-DB	1	Dive Door, Door Bottom	
DD-DFA	1	Dive Door, Door Frame Fwd	B-1 Flange

DD-DFB	1	Dive Door, Door Frame Aft	B-1 Flange
DD-HFA	1	Dive Door, Hull Frame Fwd	B-1 Flange
DD-HT	1	Dive Door, Hull Threshold	B-1 Flange
D-MAP	1	Cockpit Deck Margin, F2-Transom, Port	
D-MAS	1	Cockpit Deck Margin, F2-Transom, Stbd	
DP-45	1	Deck Plate Cap, 4.5"	
DP-45R	1	Deck Plate Ring, 4.5"	
F1	1	Frame 1	
F2	1	Frame 2	B-1 Flange
F3	1	Frame 3	B-1 Flange
F-3P	1	Frame 3, Upper, Port	B-1 Flange
F4	1	Frame 4	B-1 Flange
F5	1	Frame 5	B-1 Flange
FD	1	Foredeck	
F-P	3	Frames 2,4,5, Uppers, Port	B-1 Flange
F-S	4	Frames 2 thru 5, Uppers, Stbd	B-1 Flange
G-P	1	Girder, Port	
G-S	1	Girder, Stbd	
PK-1	2	Push Knee, Foredeck Doubler	
SDC-BP	1	Side Deck Coaming, Port aft jog	
SDC-BS	1	Side Deck Coaming, Stbd aft jog	
SDC-P	1	Side Deck Coaming, Port	
SDC-S	1	Side Deck Coaming, Stbd	
SD-P	1	Side Deck, Port	
SD-S	1	Side Deck, Stbd	
TDC-P	1	Transom Deck Coaming, Port	
TDC-S	1	Transom Deck Coaming, Stbd	
TRW-P	1	Transom Well Side, Port	
TRW-S	1	Transom Well Side, Stbd	
TS-P	1	Topsides, Port	
TS-S	1	Topsides, Stbd	
	53	Sub Total 3/16" 5086 Parts	

1/4" Parts- 5086 H116 Marine

<u>Part #</u>	<u>Pieces</u>	<u>Description</u>	
BOW	1	Bow	1/2" R as Marked
B-P	1	Bottom, Port	
B-S	1	Bottom, Stbd	
BS-1BP	1	Bottom Stringer #1 , F1-Transom, Port	
BS-1BS	1	Bottom Stringer #1, F1-Transom, Stbd	
BS-3BP	1	Bottom Stringer #3, F1-Transom, Port	
BS-3BS	1	Bottom Stringer #3, F1-Transom, Stbd	
MB-A	1	Mooring Bitt, Top (see dwg #Fab-7-100)	
MB-B	1	Mooring Bitt, Bottom (see dwg #Fab-7-100)	
PK-2	4	Push Knee Sides	
PK-3	2	Push Knee Cap, Aft	
PK-4	2	Push Knee Cap, Top	

PK-5	2	Push Knee Face, Fwd	
PK-6	2	Push Knee Cap, Bottom	
TR-CL	1	Transom, CL	
TR-P	1	Transom, Port	1/2" R as Marked
TR-S	1	Transom, Stbd	1/2" R as Marked
TSL-A	1	Topside Stringer, Across Bow	
TSL-BP	1	Topsides Stringer, Port	
TSL-BS	1	Topsides Stringer, Stbd	
TSL-CP	1	Topsides Stringer, Port at Transom Pod	
TSL-CS	1	Topsides Stringer, Stbd at Transom Pod	
	29	Sub Total 1/4" 5086 Parts	

3/8" Parts 5086 H116 Marine

<u>Part #</u>	<u>Pieces</u>	<u>Description</u>	
KA	1	Keel, Fwd	
KB	1	Keel, Fwd (Top @ FD)	
KC	1	Keel, Mid	
KD	1	Keel, Aft	
TE	2	Transom Eyes	
TL	1	Transom Lip	
	7	Sub Total 3/8" 5086 Parts	
	106	Total Parts	

Response Marine, Inc. **Extrusion List**

Boat: #623, 20' Garvey Utility Skiff

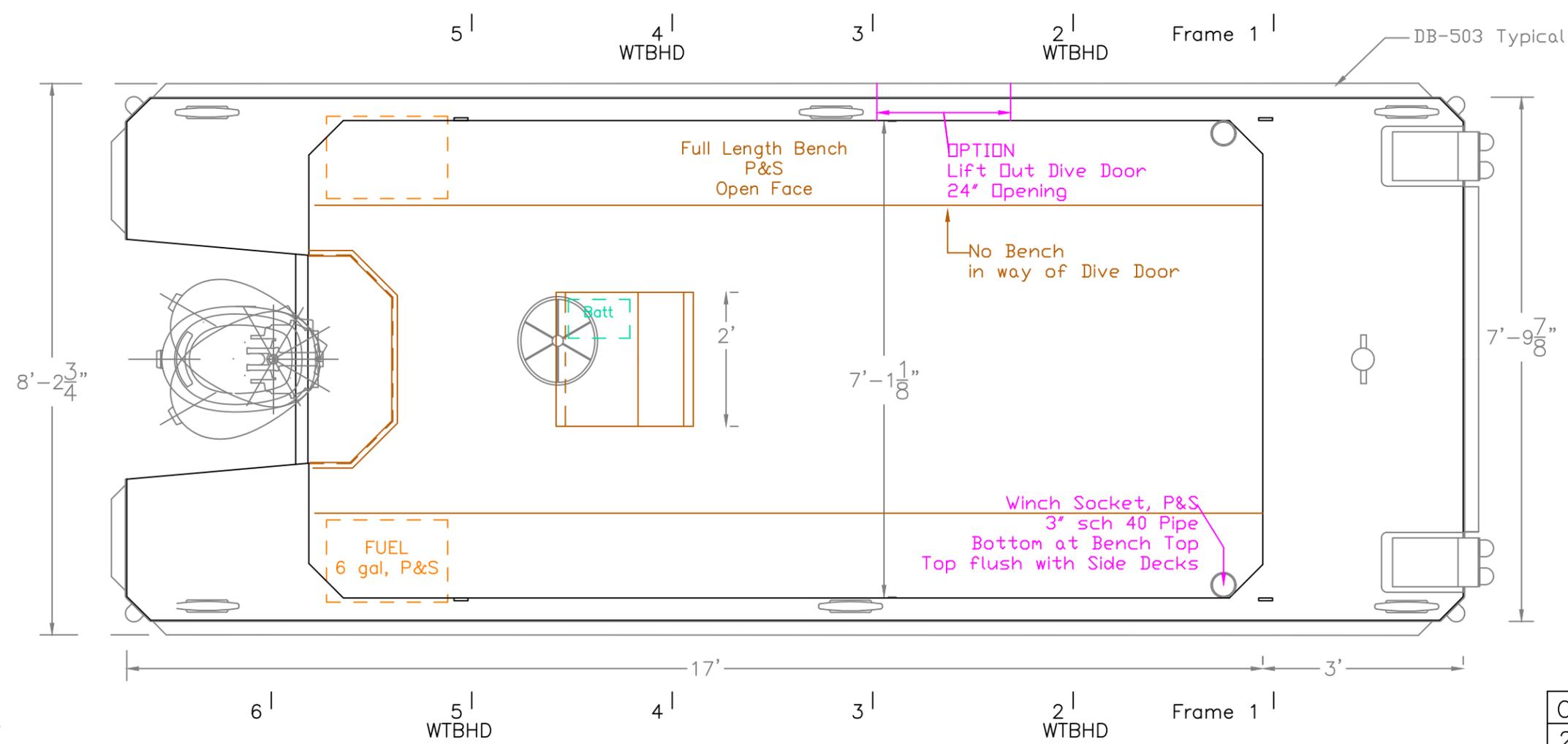
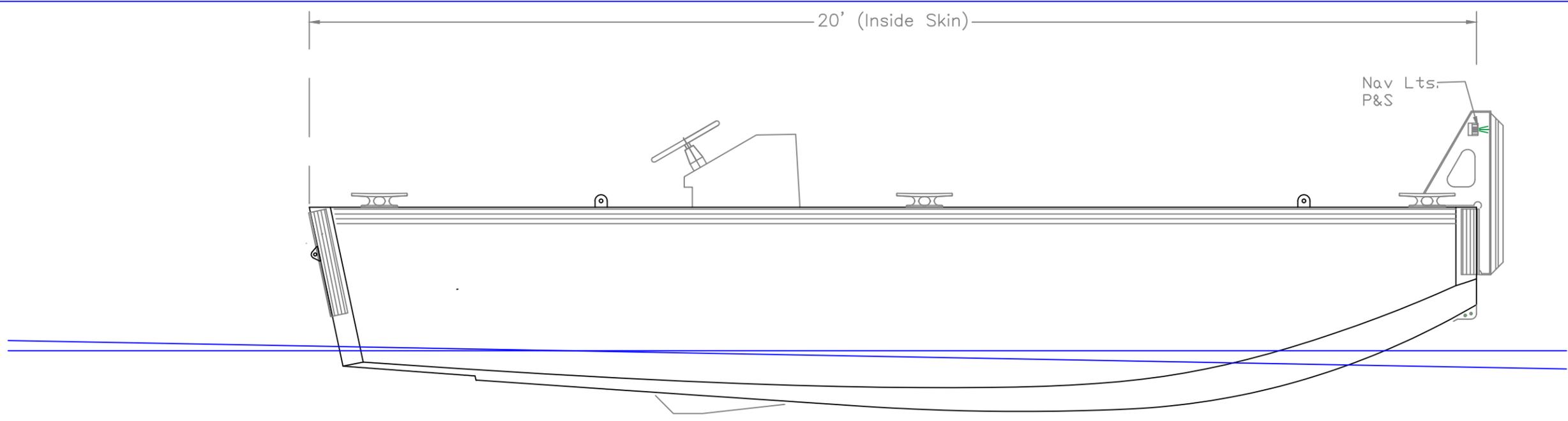
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Revised: 11/23/21

Print Date: 11/23/21

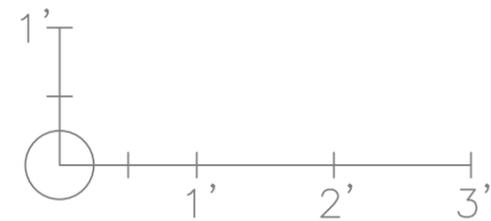
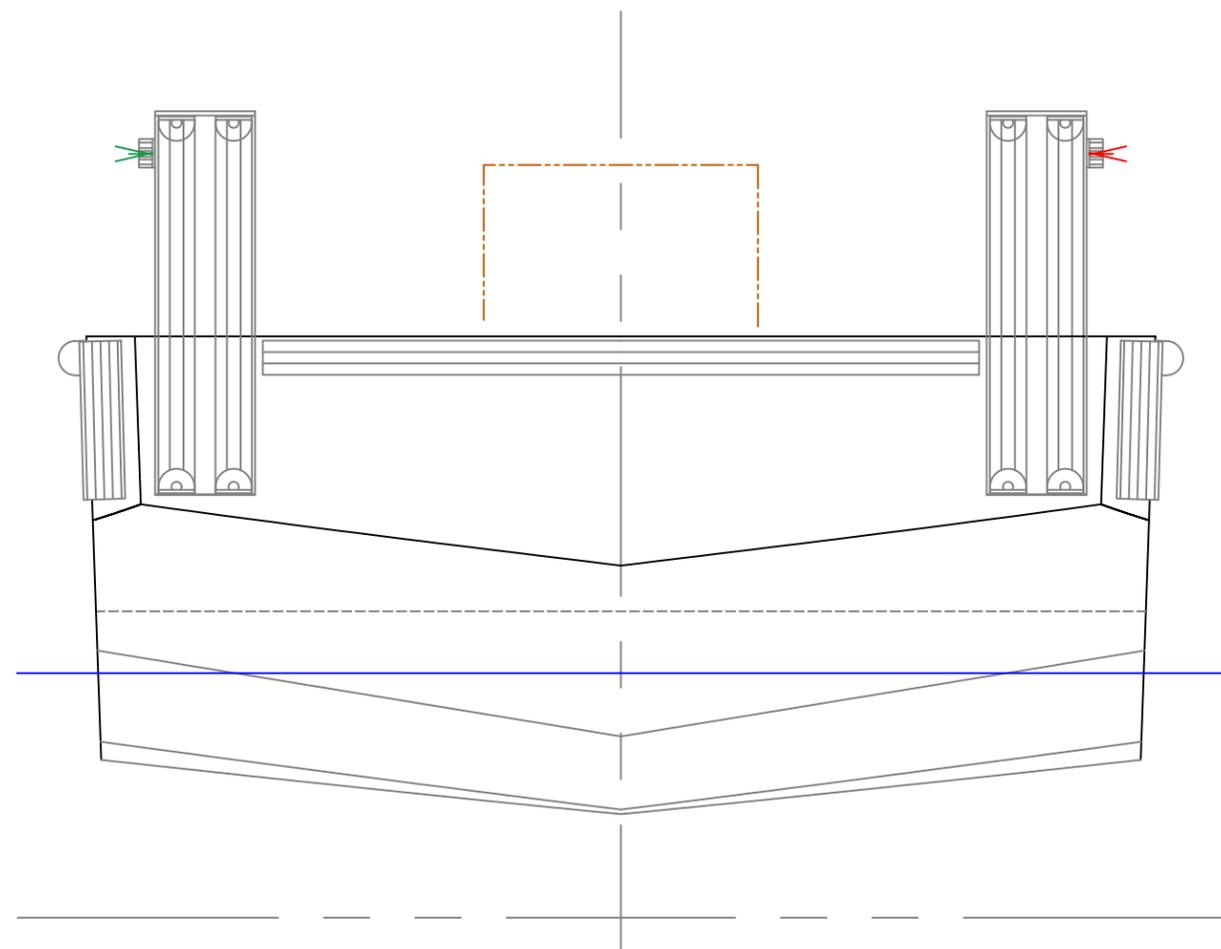
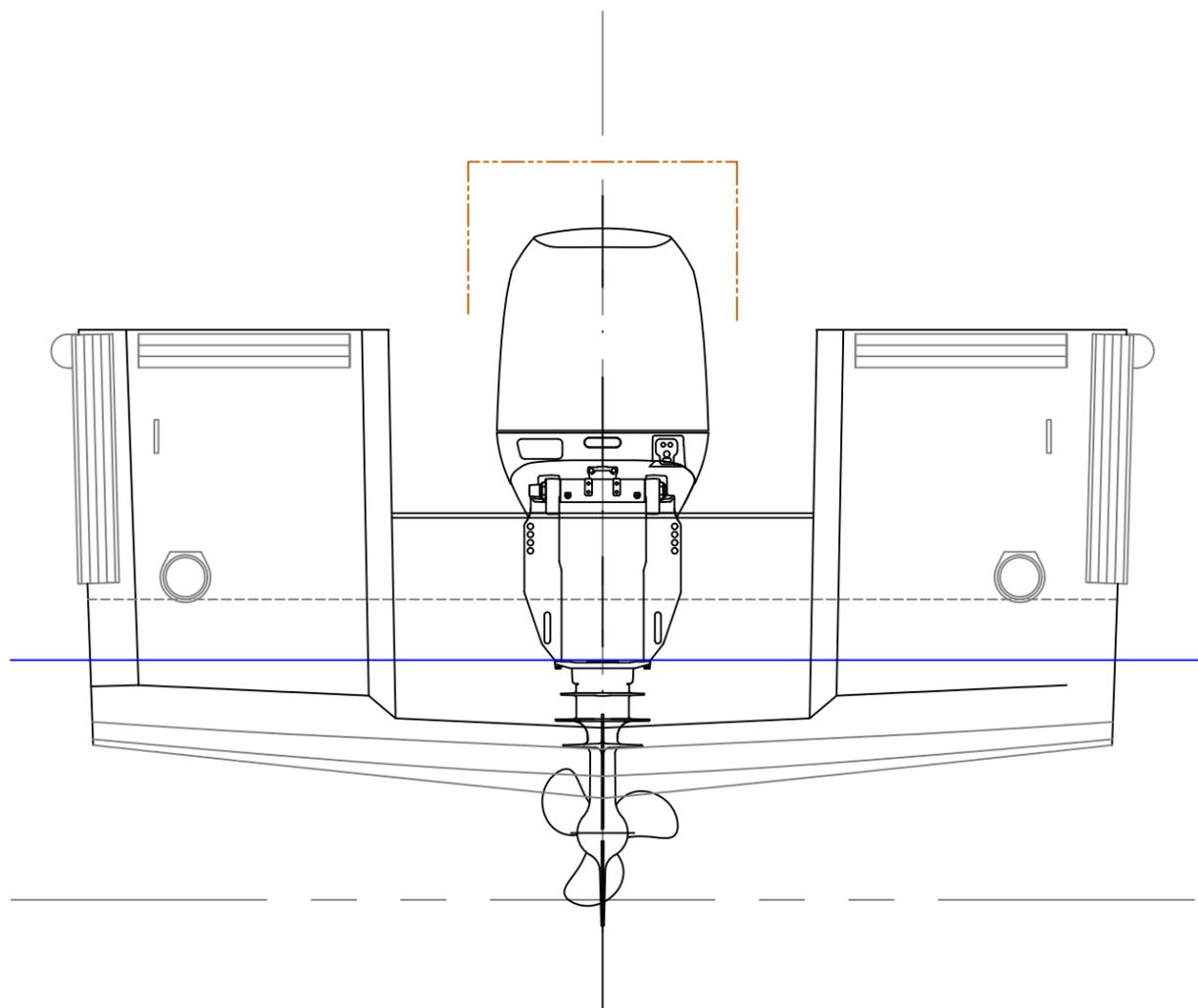
EXTRUSION

Use	QTY	Description	Alloy	Length	Wt/Ft	Wt
Flange & Misc Stiffs	6	Flat Bar 1.5x.188"	6061 T6	12	0.332	24
Lift Eyes	1	Flat Bar 2.5" x .500"	6061 T6	12	1.475	18
Rub Rail, <u>Requires Ripping</u>	5	Angle, Am. Std., 1x1x.250"	6061 T6	25	0.622	78
Deck & Benches	6	Sq. Tube 1.5 x .188"	6061 T6	24	1.160	167
Splashwell	1	Pipe, .750" sch 40	6061 T6	20	0.390	8 Only need ~6'
Collars/Conduit	1	Pipe, 1" Sch 40	6061 T6	20	0.580	12 Only need ~2'
Collars/Conduit/Misc	1	Pipe, 3" Sch 40	6061 T6	20	2.620	52 Only need ~10'
Sub Total <u>Extrusion</u>						358



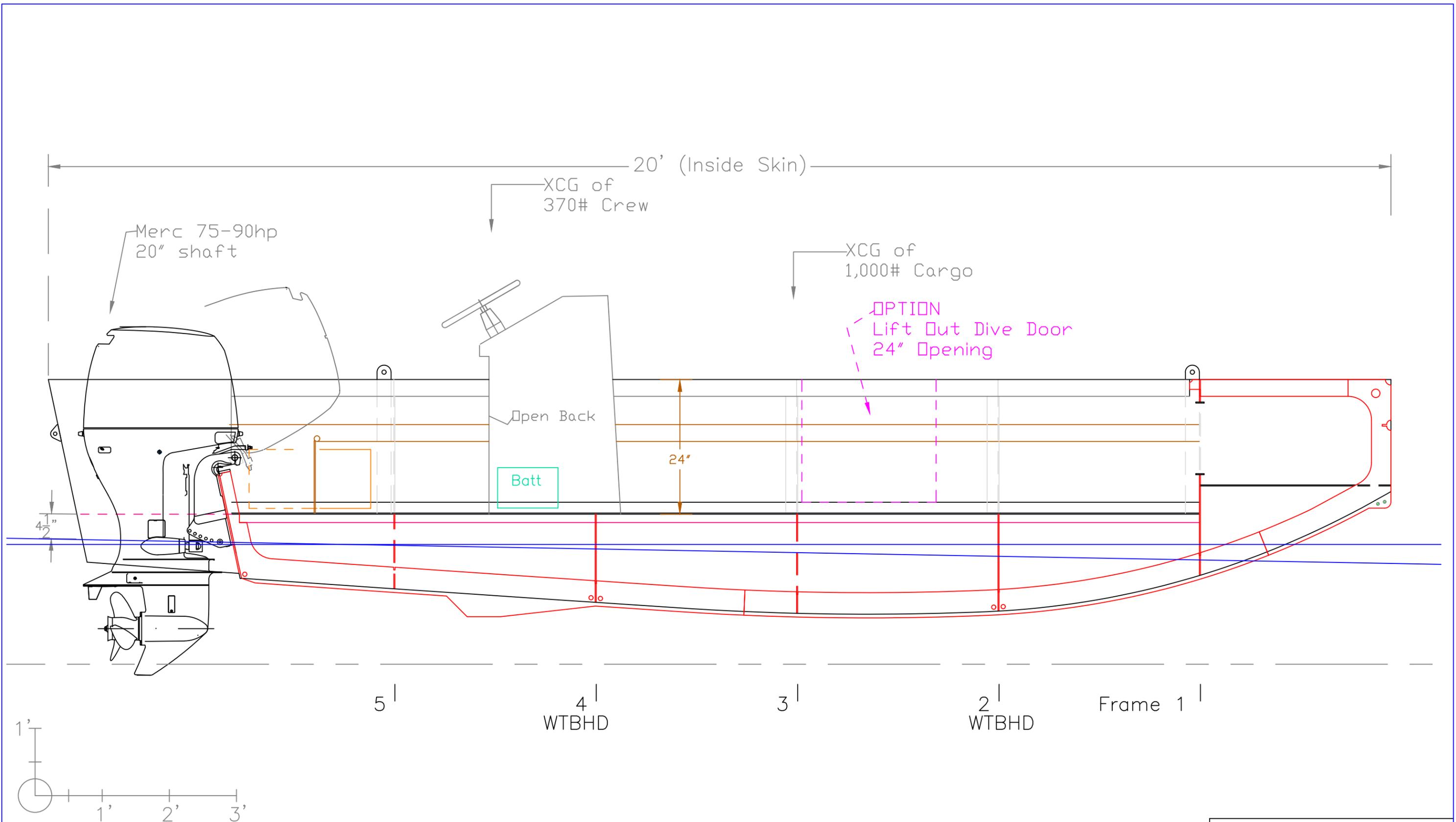
Outboard Plan & Profile		
20'x8' Garvey Work Skiff		
SCALE 1/2" = 1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc.		SHEET
Newburyport, MA, www.responsemarine.com		DWG. NO. 623-1

This drawing and referenced information represent the intellectual property of Response Marine, Inc. Use, reproduction, or transmittal of drawings and referenced NC part files requires pre-payment of licensing fee to Response Marine, Inc. Construction of each boat and component fabrication are licensed on a per boat basis, and require proof of payment for each unit built, prior to construction. Possession of this drawing and referenced information does not constitute the right to use. Proper boat construction and outfitting requires knowledge and expertise beyond the scope of this, and other, drawings, and this knowledge and expertise is the sole responsibility of the builder.



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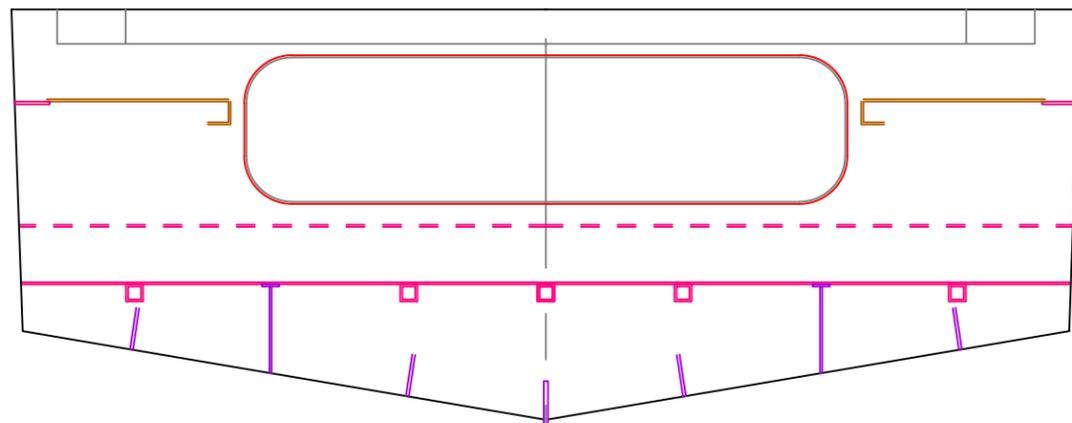
End Views		
20'x8' Garvey Work Skiff		
SCALE 3/4" = 1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc. Newburyport, MA, www.responsemarine.com		SHEET DWG. NO. 623-2



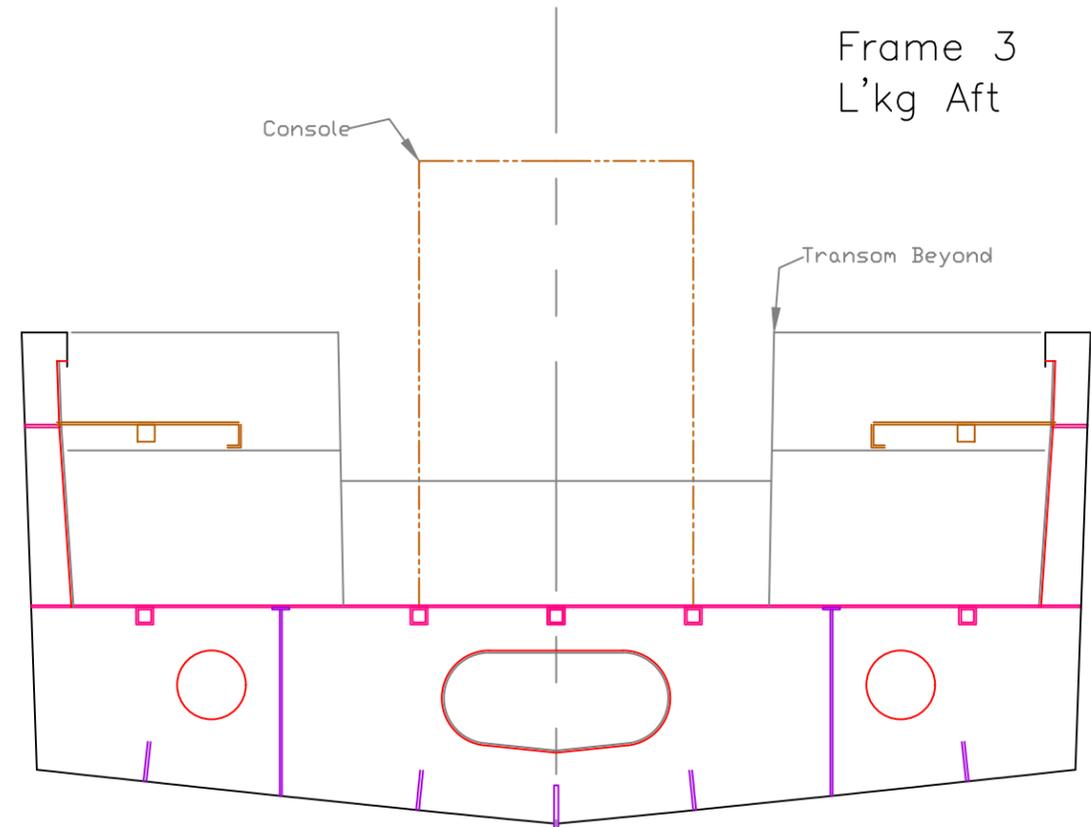
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Inboard Profile		
20'x8' Garvey Work Skiff		
SCALE 3/4" = 1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc. Newburyport, MA, www.responsemarine.com		SHEET DWG. NO. 623-3

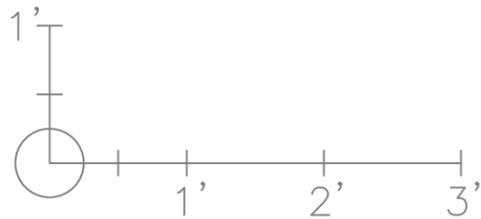
L'kg Fwd
at Frame 1



Frame 3
L'kg Aft

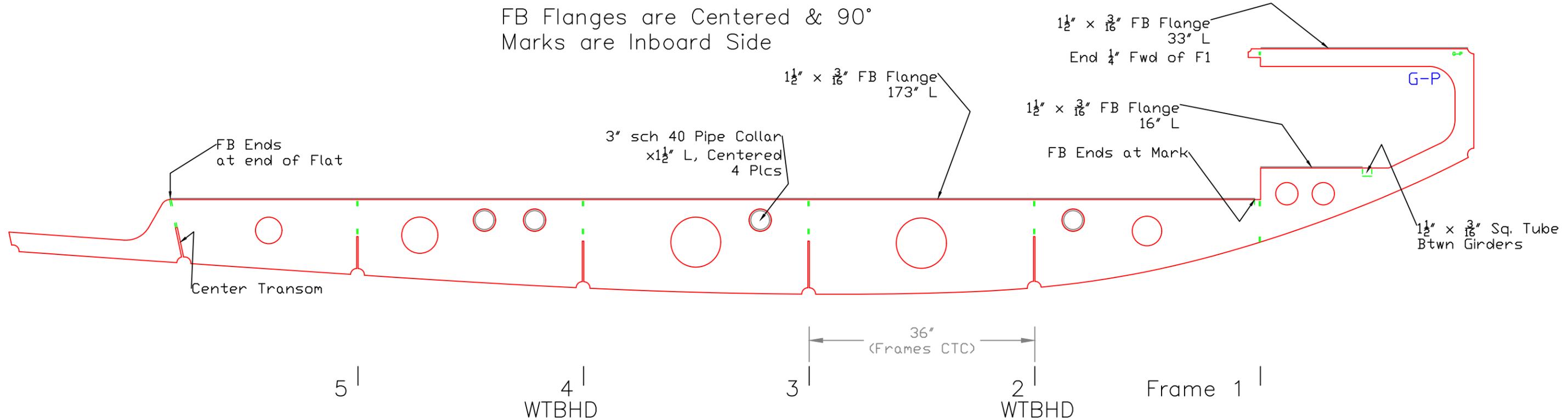


24"



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Typical Frames		
20'x8' Garvey Work Skiff		
SCALE 3/4" = 1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc.		SHEET
Newburyport, MA, www.responsemarine.com		DWG. NO. 623-4



FB Flanges are Centered & 90°
Marks are Inboard Side

1 1/2" x 3/16" FB Flange
33" L
End 1/4" Fwd of F1

1 1/2" x 3/16" FB Flange
173" L

1 1/2" x 3/16" FB Flange
16" L
FB Ends at Mark

FB Ends
at end of Flat

3" sch 40 Pipe Collar
x 1 1/2" L, Centered
4 Plcs

1 1/2" x 3/16" Sq. Tube
Btwn Girders

Center Transom

36"
(Frames CTC)

5 |

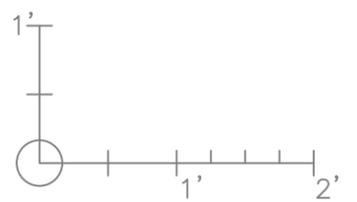
4 |
WTBHD

3 |

2 |
WTBHD

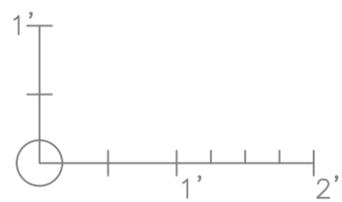
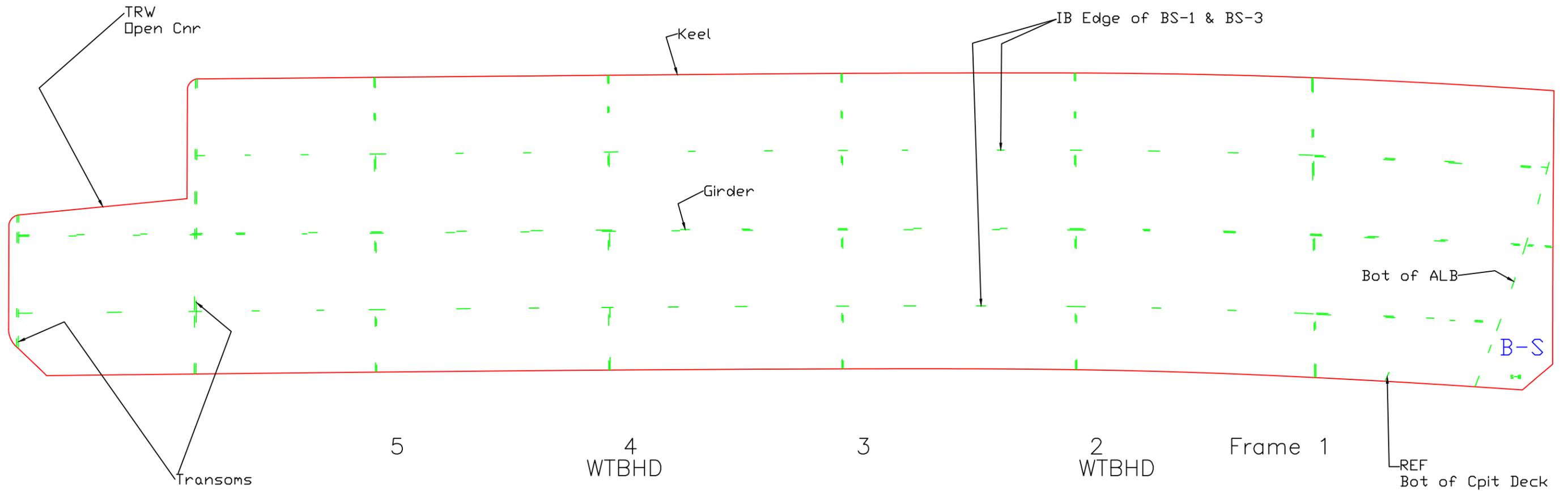
Frame 1 |

Port Girder Shown (Marks Inboard)
Stbd is Mirror Image



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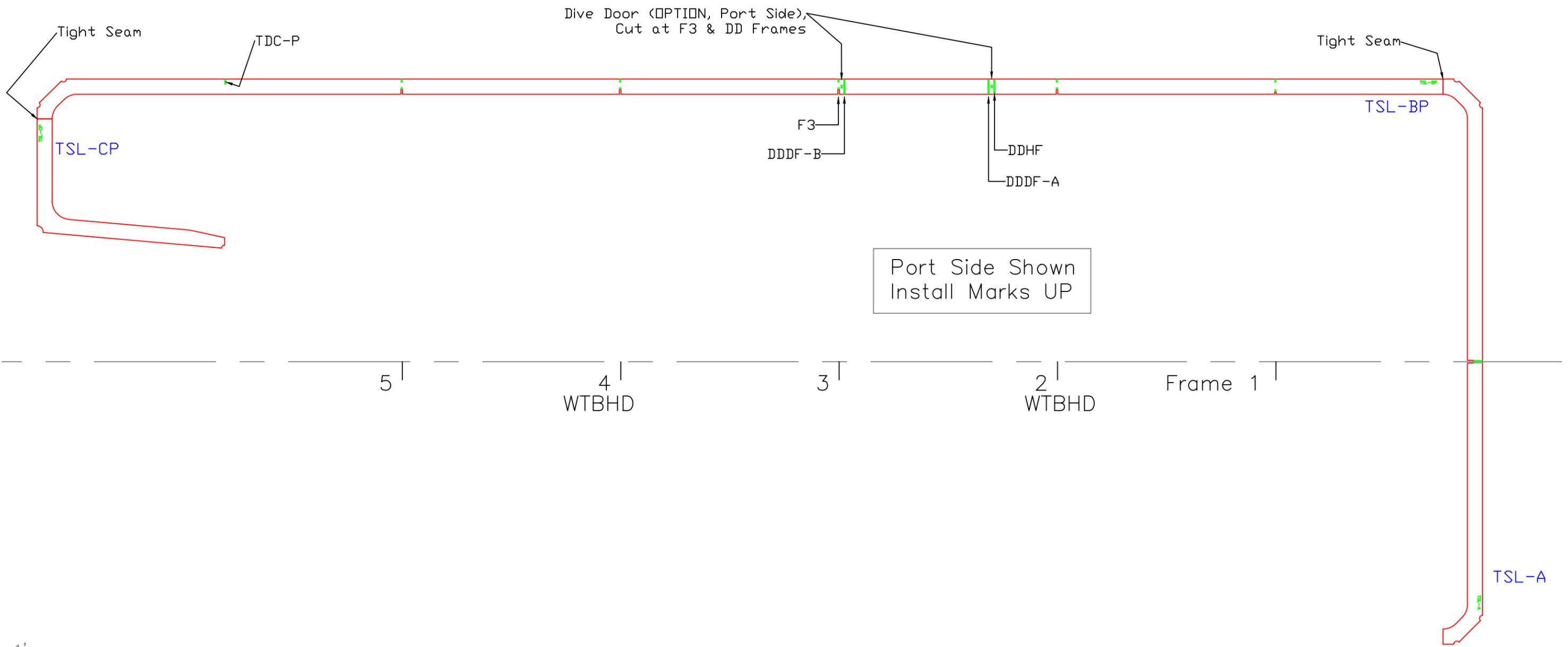
Girder		
20'x8' Garvey Work Skiff		
SCALE 3/4" = 1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc.		SHEET
Newburyport, MA, www.responsemarine.com		DWG. NO. 623-2-3



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Bottom Plate Layout		
20'x8' Garvey Work Skiff		
SCALE 3/4" = 1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc.		SHEET
Newburyport, MA, www.responsemarine.com		DWG. NO. 623-2-5

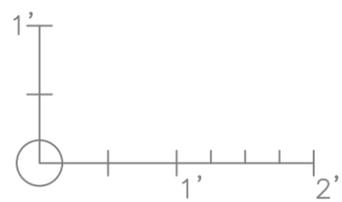
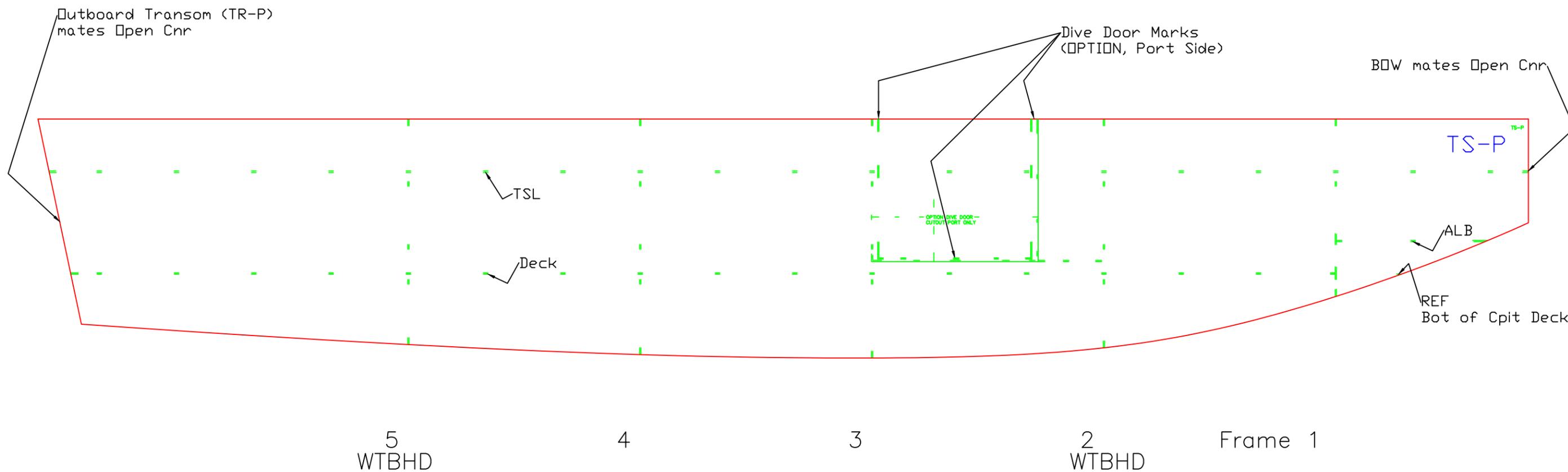
DD-HFA
(Dive Door Option)



Port Side Shown
Install Marks UP

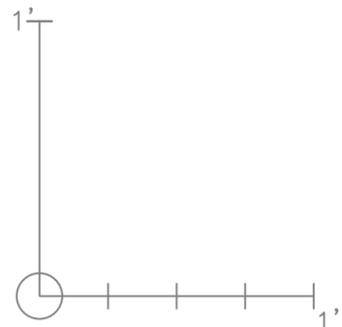
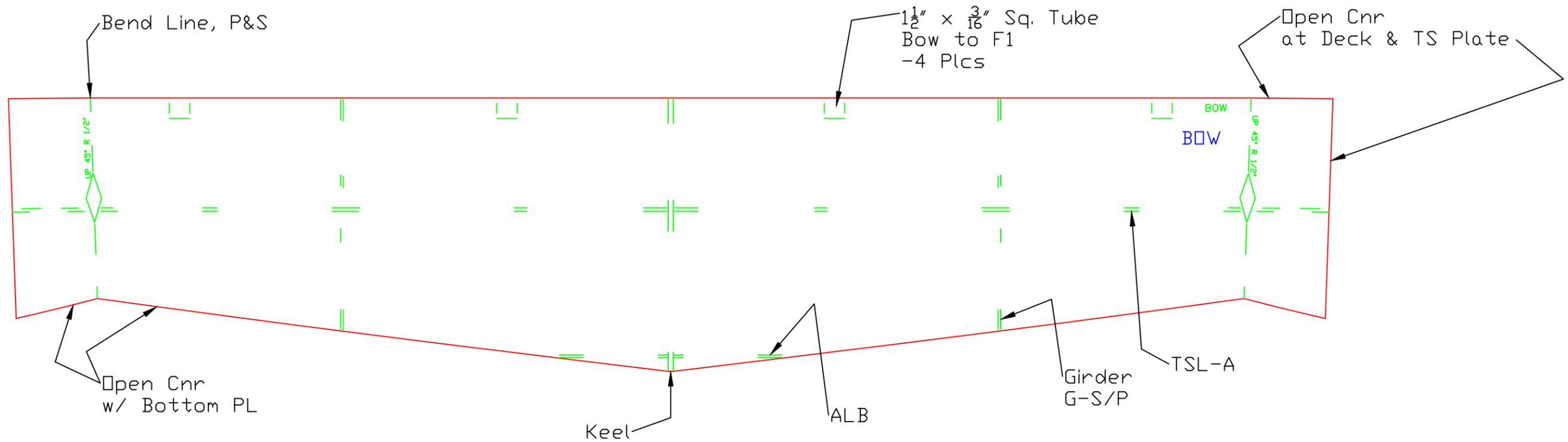
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Topside Stringer		
20'x8' Garvey Work Skiff		
SCALE 3/4" = 1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc. Newburyport, MA, www.responsemarine.com		SHEET DWG. NO. 623-2-6



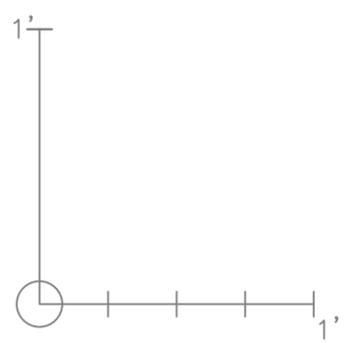
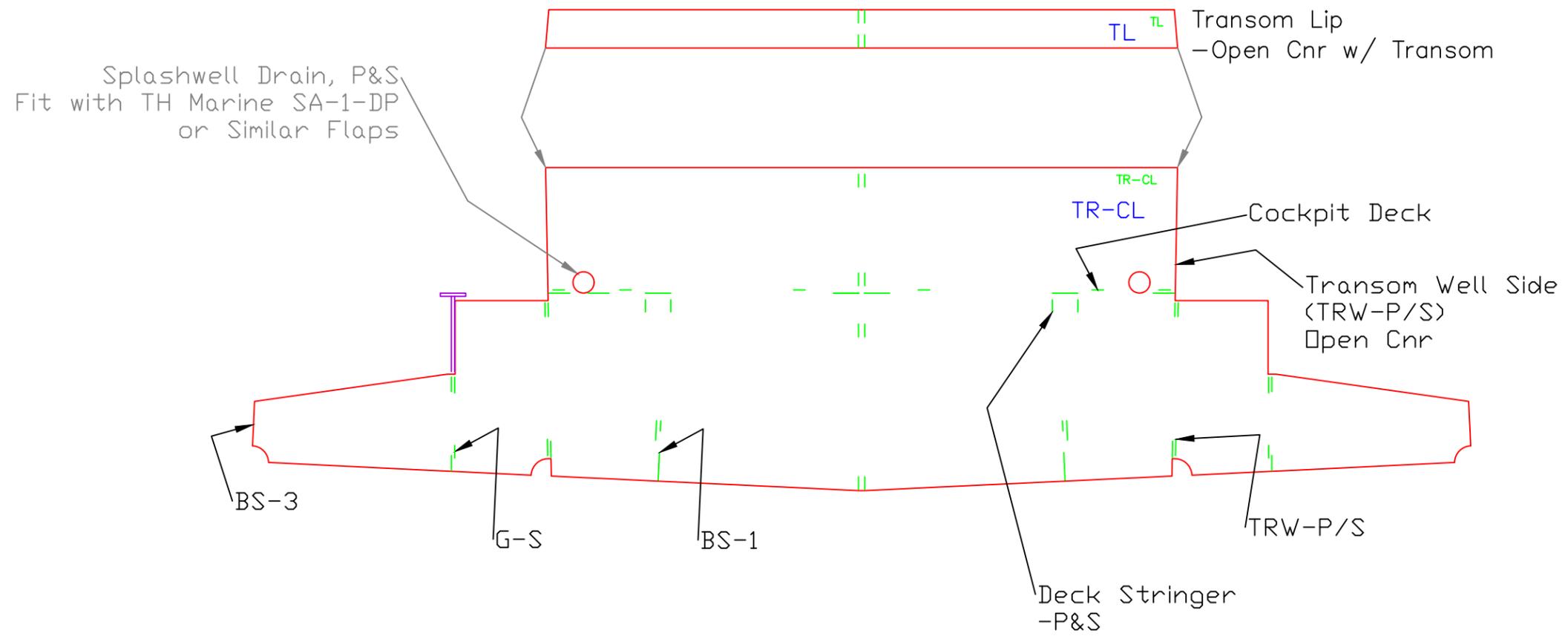
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Topside Plate Layout		
20'x8' Garvey Work Skiff		
SCALE 3/4" = 1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc.		SHEET
Newburyport, MA, www.responsemarine.com		DWG. NO. 623-2-7A



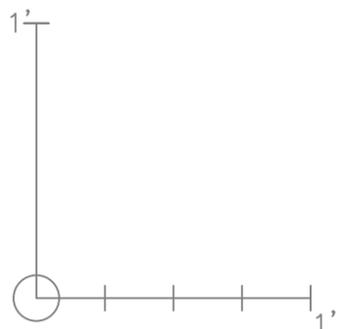
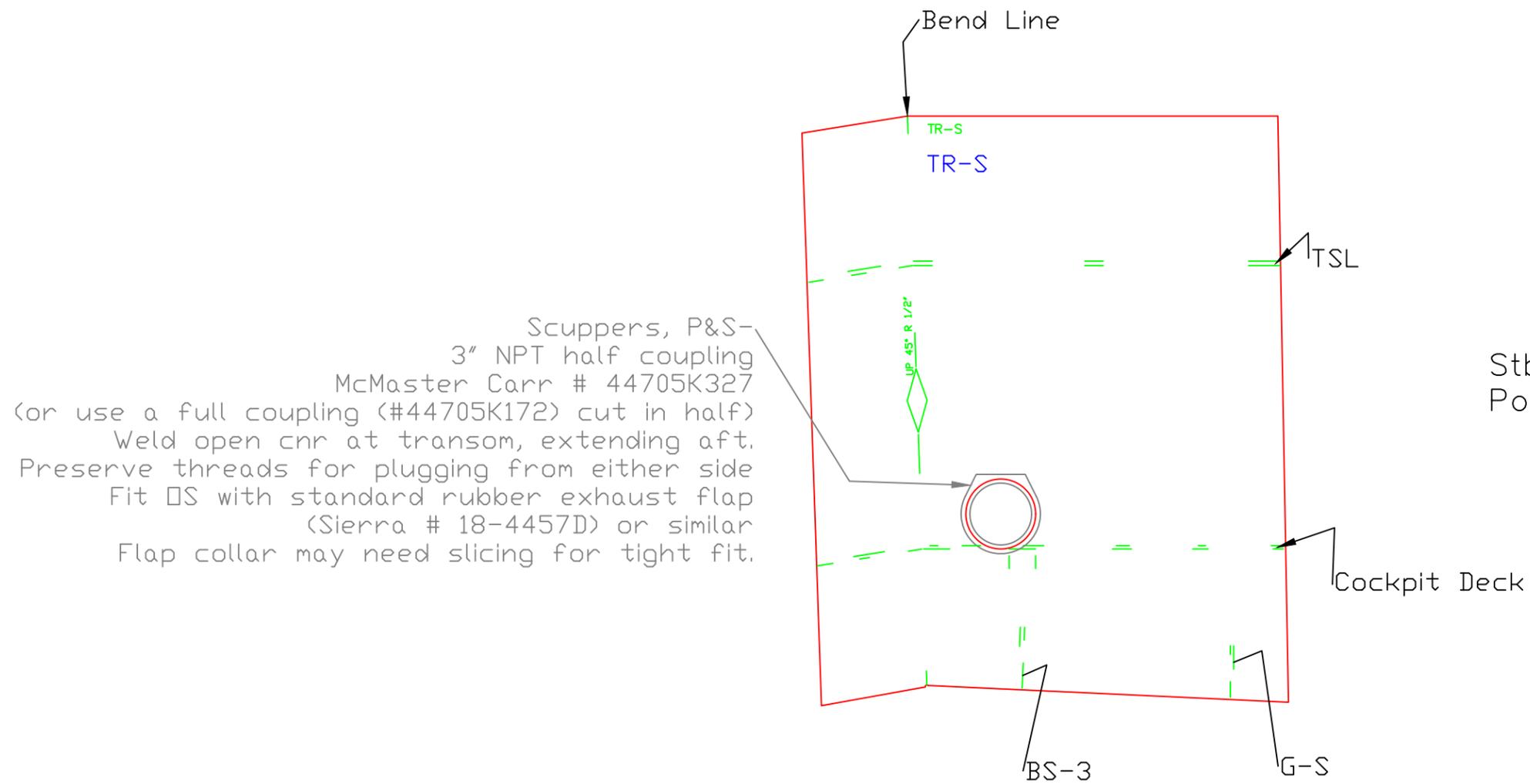
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Bow		
20'x8' Garvey Work Skiff		
SCALE 1 1/2"=1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc.		SHEET
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Transom- Center		
20'x8' Garvey Work Skiff		
SCALE 1 1/2"=1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc.		SHEET
Newburyport, MA, www.responsemarine.com		DWG. NO. 623-2-9A



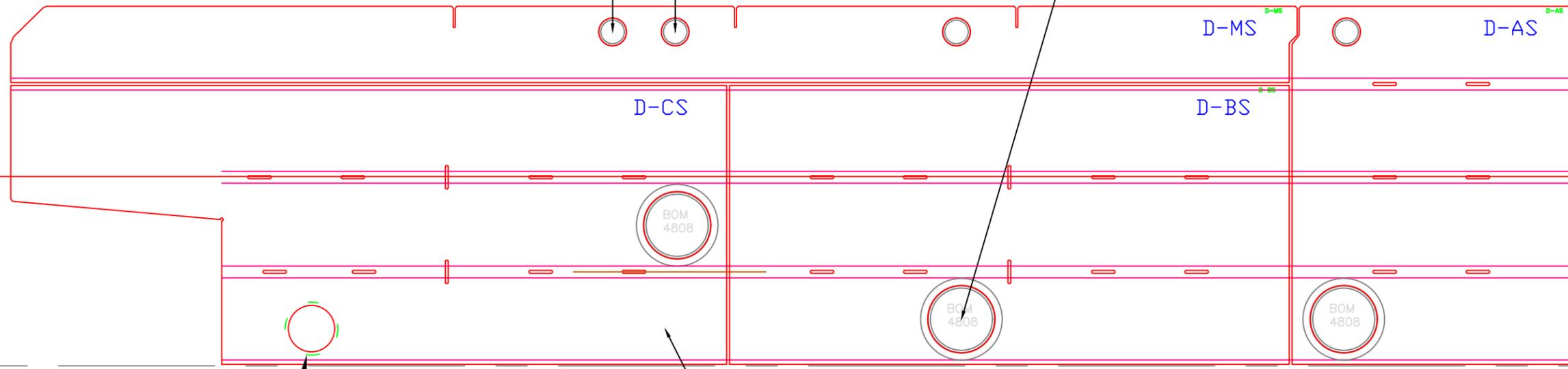
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Transoms- Outer		
20'x8' Garvey Work Skiff		
SCALE 1 1/2"=1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc.		SHEET
Newburyport, MA, www.responsemarine.com		DWG. NO. 623-2-9B

3" sch 40 Pipe
9" above Deck, 1/4" below
for Engine Rigging (Console to under Port Bench)

3" sch 40 Pipe
12" above Deck, 1/4" below
for Bilge Pump Hose & Wire
-3 Plcs

Deck Access Plates, 3 Plcs
This Cutout (Bomar #4808) will also fit Bomar #840
& TH Marine #THCAM-8-1-DP.



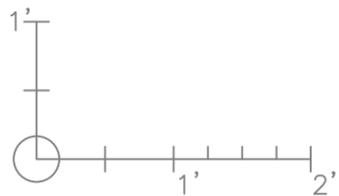
5 | 4 | 3 | 2 | Frame 1 |
WTBHD

Ring Welds to
Bottom of Deck
on Marks. Weld
Outside Perimeter
ONLY
DP-45R

Cover Plate screws to ring
from above w/ #10-24 FHMS
Top is flush with deck
DP-45

Pipe in Console TBD
Keep 12" Above Deck

Deck Viewed from Below
Stbd Side Shown
(No Penetrations on Port Side)



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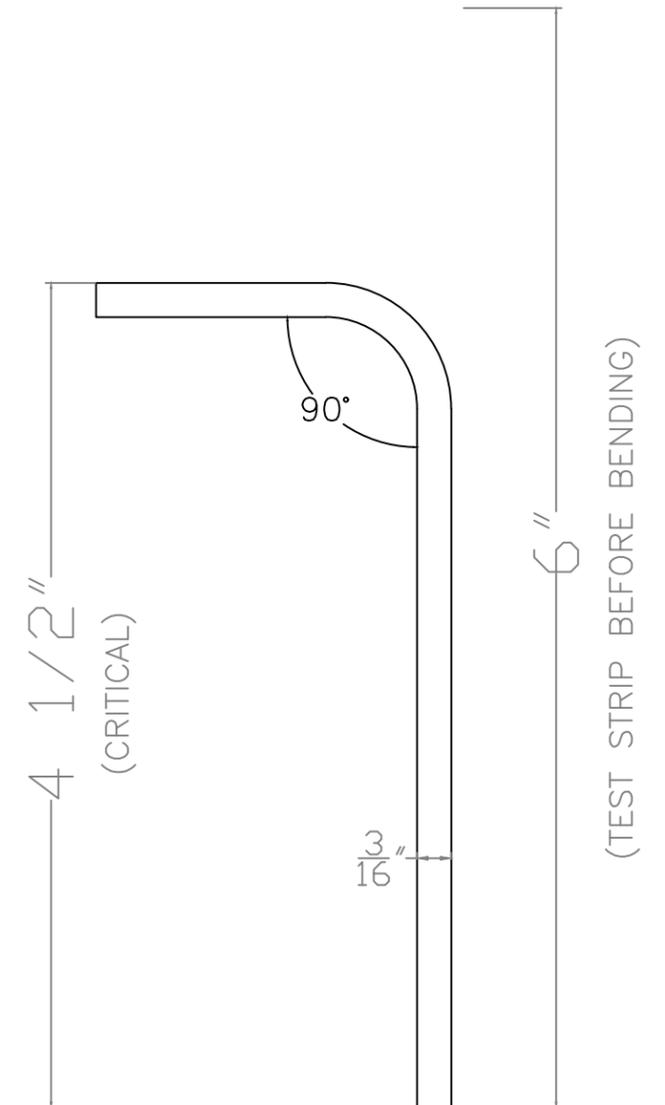
Cockpit Deck Penetrations		
20'x8' Garvey Work Skiff		
SCALE 3/4" = 1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc.		SHEET
Newburyport, MA, www.responsemarine.com		DWG. NO. 623-2-13

STANDARD FLANGE "B-1" BENDING: $\frac{3}{16}$ " 5086/83 H116 Stock

- 1) Confirm results for dimensions and cracking with test strips before bending frames.
- 2) Expected Die Radius is $\frac{1}{2}$ "
- 3) Flanges are designed for outside major flange length of $1\frac{1}{2}$ " less than flat stock length as shown.
- 4) Expected Back Gauge setting is 1.72", but confirm and adjust, based on test strip.

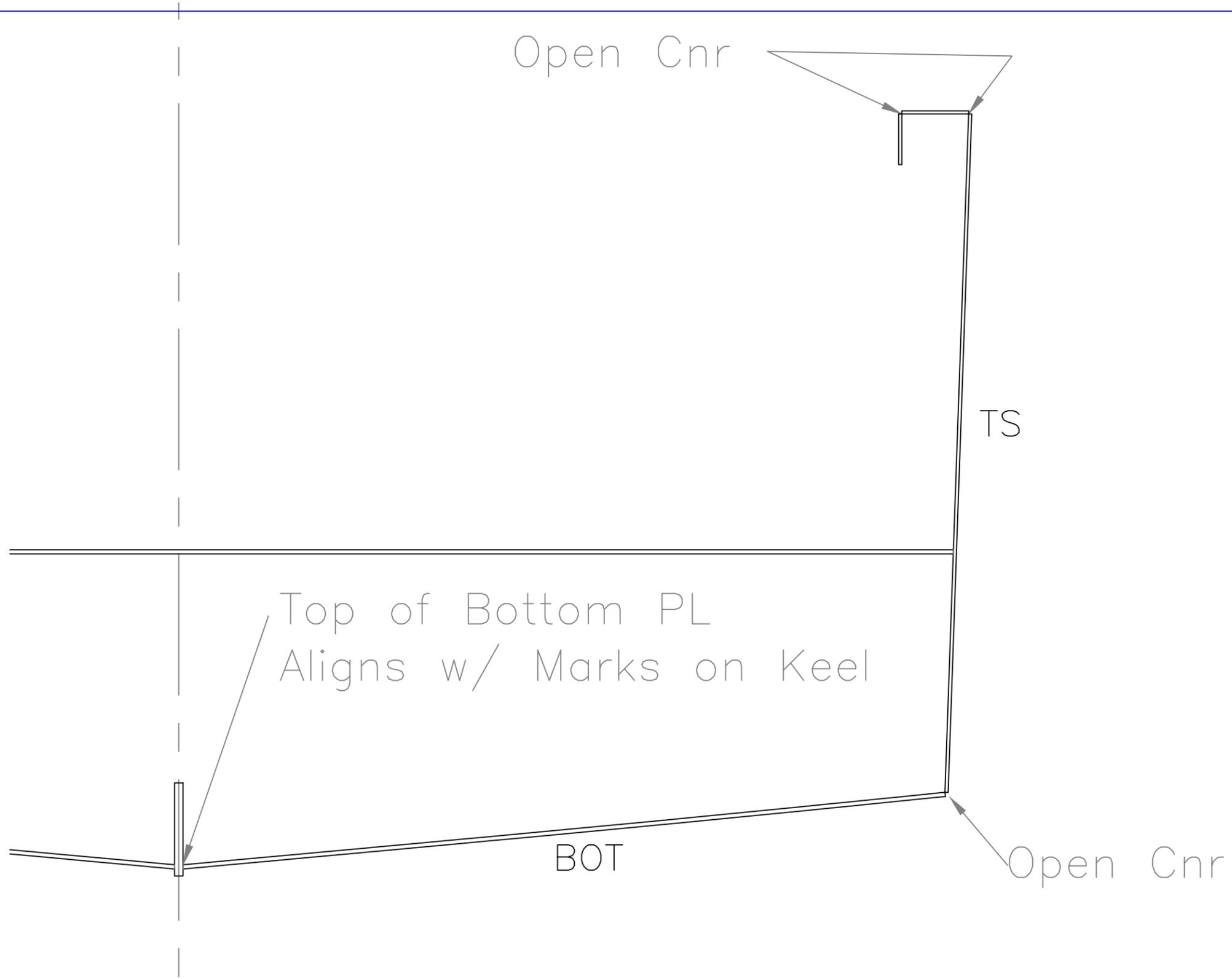
Parts to be flanged per this same set-up are listed at left.

<u>Part #</u>	<u>Qty</u>	<u>Description</u>
BS1-AP	1	Bottom Stiffener #1, Bow to F1, Port
BS1-AS	1	Bottom Stiffener #1, Bow to F1, Stbd
BS3-AP	1	Bottom Stiffener#3, Bow to F1, Port
BS3-AS	1	Bottom Stiffener #3, Bow to F1, Stbd
DD-DFA	1	Dive Door, Door Frame Fwd
DD-DFB	1	Dive Door, Door Frame Aft
DD-HFA	1	Dive Door, Hull Frame Fwd
DD-HT	1	Dive Door, Hull Threshold
F2	1	Frame 2
F3	1	Frame 3
F-3P	1	Frame 3, Upper, Port
F4	1	Frame 4
F5	1	Frame 5
F-P	3	Frames 2,4,5, Uppers, Port
F-S	4	Frames 2 thru 5, Uppers, Stbd
	20	Total B-1 Flange Parts



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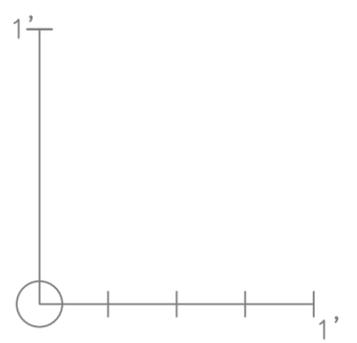
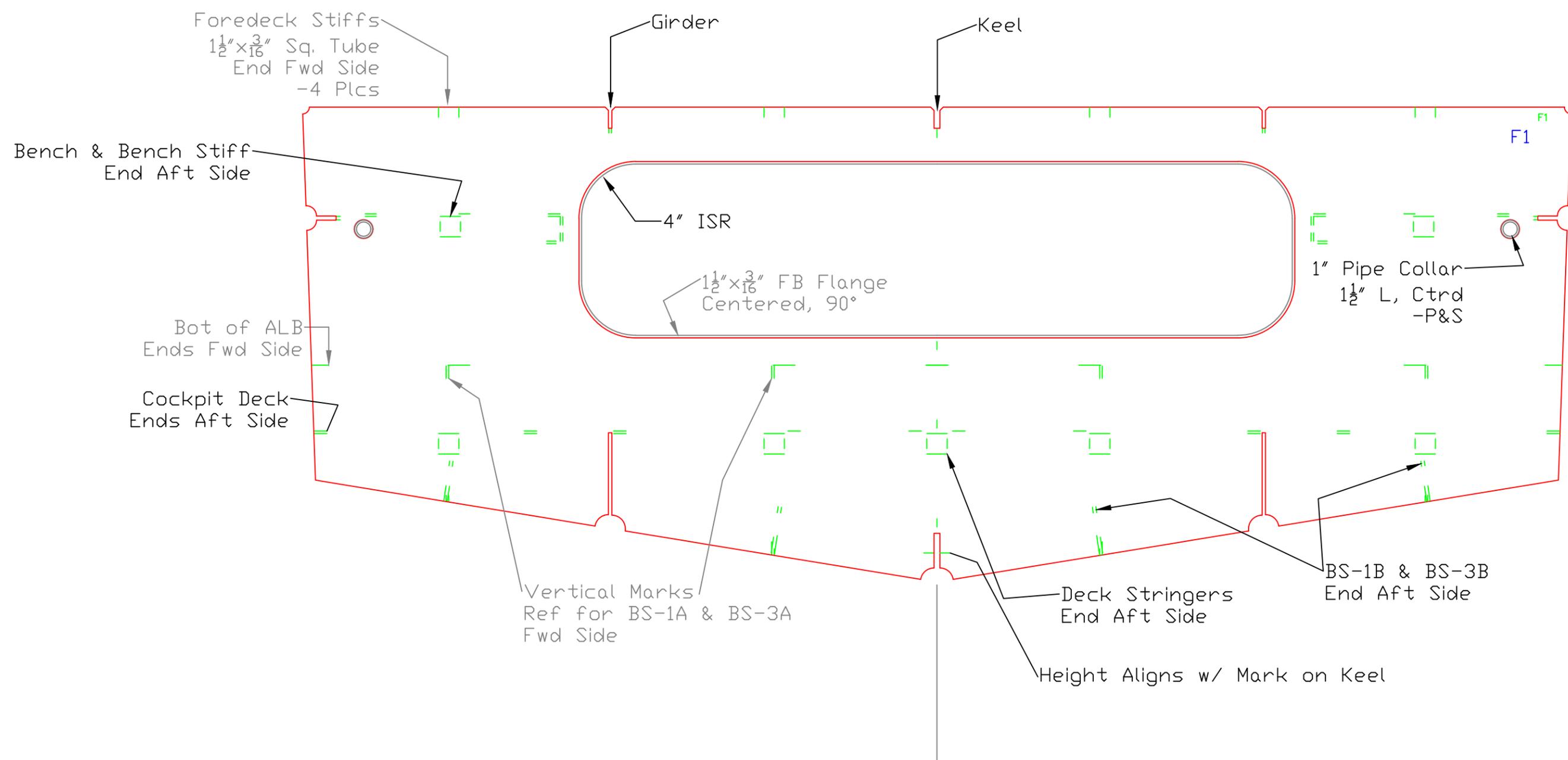
Flange "B-1" Forming		
20'x8' Garvey Work Skiff		
SCALE FULL	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc.		SHEET
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Hull Joint Details		
20'x8' Garvey Work Skiff		
SCALE NONE	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc. Newburyport, MA, www.responsemarine.com		SHEET DWG. NO. 623-C-1

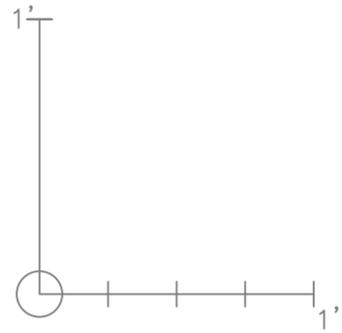
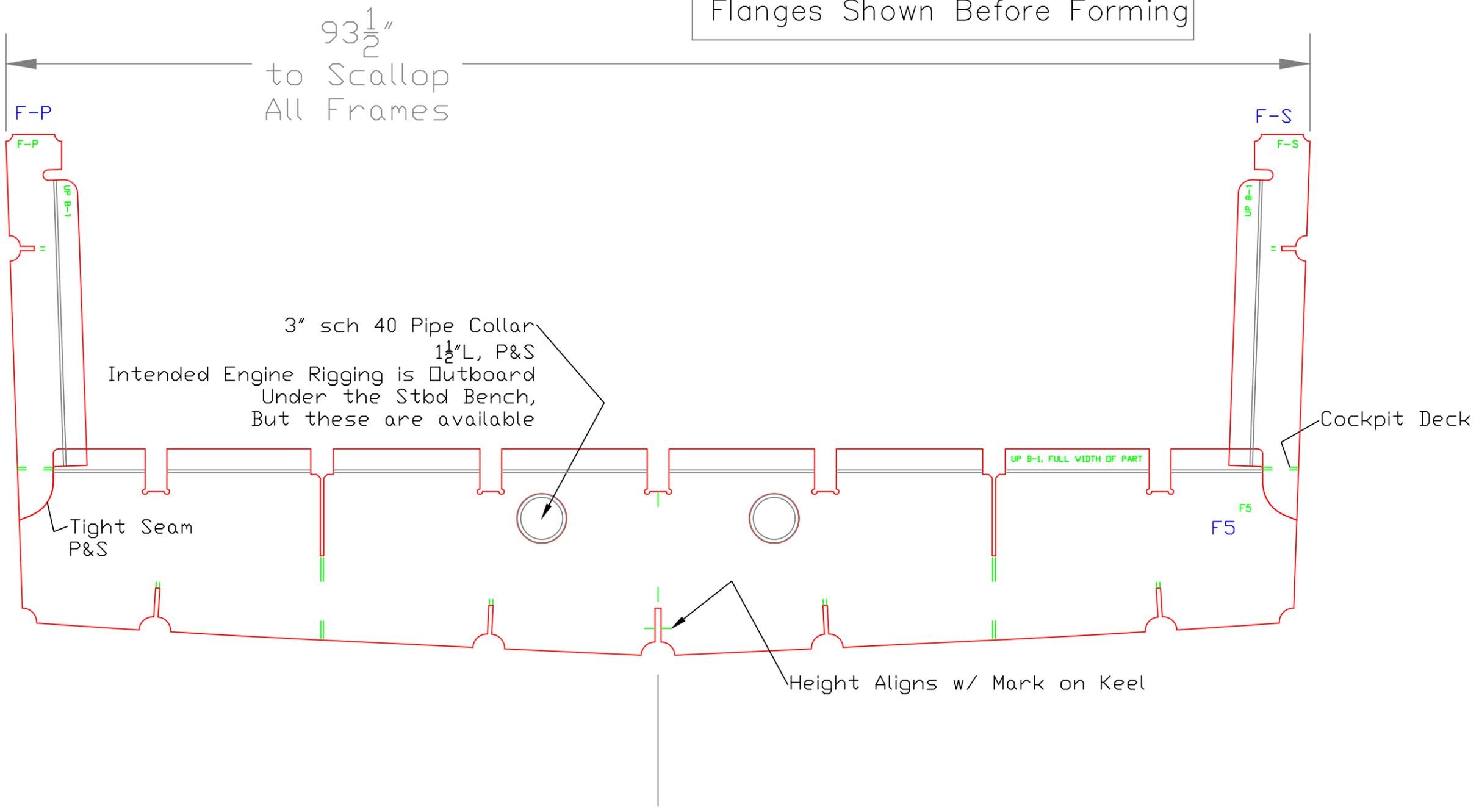
L'kg Fwd
Marks Aft



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Frame 1		
20'x8' Garvey Work Skiff		
SCALE 1 1/2"=1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc.		SHEET
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L'kg Fwd
 Marks & Flanges Aft
 Flanges Shown Before Forming



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Frame 5		
20'x8' Garvey Work Skiff		
SCALE 1 1/2"=1'	DES/DWN WAL	DATE 11/22/21
Response Marine, Inc. Newburyport, MA, www.responsemarine.com		SHEET DWG. NO. 623-F-5