

Response Marine, Inc.

NC Cut Parts for VIPA 32 (#498)

File: RMides\Bowers 32\derivs\VIPA

9/3/2015
Print Date:

11/18/15, Does NOT include Bow Doublers, which are in spec. (Cut at Viking)

3/16" Parts- 5052

<u>Part #</u>	<u>Pieces</u>	<u>Description</u>	<u>Bending</u>	<u>Bend Info</u>
FT-A	2	Fuel Tank, Ends		
FT-D	1	Fuel Tank Divider		
FT-B1	2	Fuel Tank, Trans Baffle		
FT-B2	4	Fuel Tank, Long'l Baffles		
FT-TA	1	Fuel Tank, Top FWD		
FT-TB	1	Fuel Tank, Top AFT		
J-BC	1	Jig, Bow Cone (Matches IS & OS)		
J-R1	1	Jig, Pilothouse Roof, Fwd	Y	Flange, B-1
J-R2	1	Jig, Pilothouse Roof, Mid	Y	Flange, B-1
J-R3	1	Jig, Pilothouse Roof, Aft	Y	Flange, B-1
J-SG	2	Jig, Sheerguard, Horiz, Tight Seam on CL		
PH-BNCH-P	1	PH Bench, Port	Y	On Marks, Tight Radius
PH-BNCH-S	1	PH Bench, Stbd	Y	On Marks, Tight Radius
PH-D1	1	Dash Horizontal (Also Use for Jigging House)	Y	On Marks, Tight Radius
PH-D1-S	1	Dash at Companionway, F/A, Stbd	Y	On Marks, Tight Radius
PH-D1-P	1	Dash at Companionway, F/A, Port	Y	On Marks, Tight Radius
PH-D2-S	1	Dash Helm Panel, Stbd	Y	On Marks, Tight Radius
PH-D3-S	1	Dash Vertical Lower, Stbd	Y	On Marks, Tight Radius
PH-D3-P	1	Dash Vertical Lower, Port		
ST-S	1	Scupper Tube Side, stbd	Y	On Marks, Tight Radius
ST-P	1	Scupper Tube Side, port	Y	On Marks, Tight Radius

27 Total Pieces (3/16", 5052)**3/16" Parts- 5083/86**

<u>Part #</u>	<u>Pieces</u>	<u>Description</u>	<u>Bending</u>	<u>Bend Info</u>
ALB-P	1	Anchor Locker Bottom, Port		
ALB-S	1	Anchor Locker Bottom, Stbd		
BC	1	Bow Cone	Y	Bump
BCS	1	Bow Cone, Sheer Guard		
CF	1	Cuddy Front	Y	On Marks, As Marked
CT	1	Cuddy Top	Y	
DB-AP	1	Deck Body F5-F9, Port		
DB-AS	1	Deck Body F5-F9, Stbd		
DB-BP	1	Deck Body F9- False Tran, Port		
DB-BS	1	Deck Body F9- False Tran, Stbd		
DB-SPA	1	Deck Body Soft Patch Aft F5		
DB-SPB	1	Deck Body Soft Patch Fwd F8		
DB-C	1	Deck Body, Outboard Engine Deck	Y	
DM-AP	1	Deck Margin fwd port, F3-F5		
DM-AS	1	Deck Margin fwd stbd, F3-F5		
DM-BP	1	Deck Margin F5-F9, Port		
DM-BS	1	Deck Margin F5-F9, Stbd		
DM-CP	1	Deck Margin F9-Tran, Stbd		
DM-CS	1	Deck Margin F9-Tran, Port		
DP-1R	1	Deck Plate Ring, 6+" Clear		
DP-1P	1	Deck Plate, 6+" Clear		
DP-5R	5	Deck Plate Ring, 5" Clear		
DP-5P	5	Deck Plate, 5" Clear		
F1	1	Frame 1		
F1-F	1	Frame 1 Filler Piece		
F2	1	Frame 2	Y	Flange, B-1
F3	1	Frame 3	Y	Flange, B-1
F4	1	Frame 4	Y	Flange, B-1
F5	1	Frame 5	Y	Flange, B-1
F5-P	1	Frame 5, upper Port	Y	Flange, B-1

F5-S	1	Frame 5, upper Stbd	Y	Flange, B-1
F5- BHD	1	Frame 5 Bhd, Inserts after Sole.		
F6	1	Frame 6	Y	Flange, B-1
F6-P	1	Frame 6, upper Port	Y	Flange, B-1
F6-S	1	Frame 6, upper Stbd	Y	Flange, B-1
F7	1	Frame 7	Y	Flange, B-1
F7-P	1	Frame 7, upper Port	Y	Flange, B-1
F7-S	1	Frame 7, upper Stbd	Y	Flange, B-1
F8	1	Frame 8	Y	Flange, B-1
F8-P	1	Frame 8, Upper Port	Y	Flange, B-1
F8-S	1	Frame 8, Upper Stbd	Y	Flange, B-1
F9	1	Frame 9	Y	Flange, B-1
F9-P	1	Frame 9, Upper Port		
F9-S	1	Frame 9, Upper Stbd		
F10	1	Frame 10		
FD-P	1	Foredeck, Port		
FD-S	1	Foredeck, Stbd		
F-FR-P	1	Fender Frame, Port (@ F3 Loc)		
F-FR-S	1	Fender Frame, Stbd (@ F3 Loc)		
FT-B	1	Fuel Tank Body	Y	On Marks, As Marked
FTRA	1	False Transom, Upper		
FTRA-F	1	Frame on CL	Y	Flange, B-1
G-P	1	Girder Port, F8-Tran	Y	Flange, B-1
G-S	1	Girder Stbd, F8-Tran	Y	Flange, B-1
PHB-P	1	Pilothouse Bhd, Port		
PHB-S	1	Pilothouse Bhd, Stbd		
PHS-P	1	Pilothouse Side, Port	Y	On Marks, As Marked
PHS-S	1	Pilothouse Side, Stbd	Y	On Marks, As Marked
R	1	Pilothouse Roof		
RC	1	Roof Coaming		
HC-P	1	House Aft Coaming, Port		
HC-S	1	House Aft Coaming, Stbd		
SDC-AP	1	Side Deck Coaming, Fwd Jog, Port		
SDC-AS	1	Side Deck Coaming, Fwd Jog, Stbd		
SDC-BP	1	Side Deck Coaming, Port		
SDC-BS	1	Side Deck Coaming, Stbd		
SDC-CP	1	Side Deck Coaming, Tran Deck Area, Port		
SDC-CS	1	Side Deck Coaming, Tran Deck Area, Stbd		
SD-AP	1	Side Deck, Mid (Main), Port		
SD-AS	1	Side Deck, Mid (Main), Stbd		
SD-BP	1	Side Deck, Aft (@ Eng Deck Slant), Port		
SD-BS	1	Side Deck, Aft (@ Eng Deck Slant), Stbd		
SG-AP	1	Sheer Guard, fwd, port		
SG-AS	1	Sheer Guard, fwd, stbd		
SG-BP	1	Sheer Guard, Aft, port		
SG-BS	1	Sheer Guard, Aft, stbd		
TBHD-P	1	Transom Locker Bhd, Port		
TBHD-P	1	Transom Locker Bhd, Stbd		
TBHD-H	2	Transom Locker Bhd Hatches		
TD	1	Transom Deck		
TK-GS	1	Transom Knee, girder, stbd	Y	Flange, B-1
TK-GP	1	Transom Knee, girder, port	Y	Flange, B-1
TK-2S	1	Transom Knee, BS2, stbd	Y	Flange, B-1
TK-2P	1	Transom Knee, BS2, port	Y	Flange, B-1
TS-AP	1	Topsides, forward, Port		
TS-AS	1	Topsides, forward, Stbd		
TS-BP	1	Topsides, aft, Port		
TS-BS	1	Topsides, aft, Stbd		
TSL-2B-P	1	Topsides Stringer F7-Tran, Port	Y	Flange, B-1
TSL-2B-S	1	Topsides Stringer F7-Tran, Stbd	Y	Flange, B-1
WS-1	1	Windshield (Main/Lower), Port/Stbd	Y	On Marks, As Marked
WS-2	1	Windshield (Upper/Visor), Port/Stbd	Y	On Marks, As Marked

101 Total Pieces (3/16" 5083/86)

1/4" Parts- 5083/86

<u>Part #</u>	<u>Pieces</u>	<u>Description</u>	<u>Bending</u>	<u>Bend Info</u>
B-AP	1	Bottom Plate, Fwd Port		

B-AS	1	Bottom Plate, Fwd Stbc		
B-BP	1	Bottom Plate, Aft Port		
B-BS	1	Bottom Plate, Aft Stbd		
BS-1AP	1	Bottom Longitudinal 1, Keel to F5		
BS-1AS	1	Bottom Longitudinal 1, Keel to F5		
BS-1BP	1	Bottom Longitudinal 1, F5 to Tran		
BS-1BS	1	Bottom Longitudinal 1, F5 to Tran		
BS-2AP	1	Bottom Longitudinal 2, Keel to F9		
BS-2AS	1	Bottom Longitudinal 2, Keel to F9		
BS-2BP	1	Bottom Longitudinal 2, F9-Tran		
BS-2BS	1	Bottom Longitudinal 2, F9-Tran		
BS-3AP	1	Bottom Longitudinal 3, Keel to F5		
BS-3AS	1	Bottom Longitudinal 3, Keel to F5		
BS-3BP	1	Bottom Longitudinal 3, F5-Tran		
BS-3BS	1	Bottom Longitudinal 3, F5-Tran		
BS-4AP	1	Bottom Longitudinal 4 Keel-F8		
BS-4AS	1	Bottom Longitudinal 4 Keel-F8		
BS-5AP	1	Bottom Longitudinal 5, Keel-F5		
BS-5AS	1	Bottom Longitudinal 5, Keel-F5		
BS-5BP	1	Bottom Longitudinal 5, F5-Tran		
BS-5BS	1	Bottom Longitudinal 5, F5-Tran		
F8-DBLR	2	Doubler F8 at BS4		
FB-P	1	Fender Body, Port	Y	Bump on Marks
FB-S	1	Fender Body, Stbd	Y	Bump on Marks
FF-P	1	Fender Face, Port		
FF-S	1	Fender Face, Stbd		
FIS-1	2	Fender Intercostal Stiffener, Fwd		
FIS-2	2	Fender Intercostal Stiffener, Aft		
TSS-1AP	1	Topside Stringer, #1, Bow to F4		
TSS-1AS	1	Topside Stringer, #1, Bow to F4		
TSS-1BP	1	Topside Stringer, #1, F4-F7		
TSS-1BS	1	Topside Stringer, #1, F4-F7		
TSS-2AP	1	Topside Stringer, #2, Fwd, Bow-F3		
TSS-2AS	1	Topside Stringer, #2, Fwd, Bow-F3		
TSS-2BP	1	Topside Stringer, #2, Fwd, F3-F7		
TSS-2BS	1	Topside Stringer, #2, Fwd, F3-F7		

40 Total Pieces (1/4" 5083/86))

3/8" Parts

<u>Part #</u>	<u>Pieces</u>	<u>Description</u>	<u>Bending</u>	<u>Bend Info</u>
C-A	2	Chine Fwd		
C-B	2	Chine Mid		
C-C	2	Chine Aft		

6 Total Pieces (3/8" 5083/86))

1/2" Parts

<u>Part #</u>	<u>Pieces</u>	<u>Description</u>	<u>Bending</u>	<u>Bend Info</u>
K-A	1	Keel, Deck at Stem		
K-B	1	Keel, Stem		
K-C	1	Keel, Mid		
K-D	1	Keel, Aft		
KD-1-5	1	Keel, at Deck F1-F5		
TL	1	Transom Lip		
TR	1	Transom		

7 Total Pieces (1/2" 5083/86))

181 Total Cut Parts